

UNDERWRITERS LABORATORIES INC.

CERTIFICATE OF REGISTRATION

ISO 9001:2000

The Timken Company

Faircrest Steel Plant
4511 Faircrest Street S.W.
Canton, OH 44706

Harrison Steel Plant
Harrison Avenue S.W.
Canton, OH 44706

with off-site facilities located at:

The Timken Company
Steel Business
1835 Dueber Avenue S.W.
Canton, OH 44706

The Timken Company
Specialty Tooling and Rebuilding Business
1835 Dueber Avenue S.W.
Canton, OH 44706

Gambrinus Steel Plant
Gambrinus Road S.W.
Canton, OH 44706

Wooster Steel Plant
2219 Prairie Lane Road
Wooster, OH 44691

The Timken Corporation
Steel Business
1835 Dueber Avenue S.W.
Canton, OH 44706

Underwriters Laboratories Inc.® (UL), Melville, NY, USA, issues this certificate to the Firm named above, after assessing the Firm's quality system and finding it in compliance with

ISO 9001:2000

EN ISO 9001:2000; BS EN ISO 9001:2000; ANSI/ASQC Q9001:2000

for the following scope of registration

3312 (US) : Steel Works, Blast Furnaces (Including Coke Ovens), and Rolling Mills

5051 (US) : Metals Service Centers and Offices

The design and manufacture of steel bars and seamless tubing.

The off-site facility at The Timken Company, Steel Business, Canton, OH, performs the following functions: APQP/PPAP, contract review, document control, purchasing, corrective and preventive action, internal quality audits and training.

The off-site facility at The Timken Company, Specialty Tooling and Rebuilding Business, Canton, OH performs the following function: calibration.

The off-site facility at The Timken Corporation, Steel Business, Canton, OH performs the following shared functions: APQP/PPAP, contract review, and all distribution.

Further clarifications regarding the scope of this certificate and the applicability of ISO 9001:2000 requirements may be obtained by consulting the organization

This quality system registration is included in UL's Directory of Registered Firms and applies to the provision of goods and/or services as specified in the scope of registration from the address(es) shown above. By issuance of this certificate the firm represents that it will maintain its registration in accordance with the applicable requirements. This certificate is not transferable and remains the property of Underwriters Laboratories Inc. ®.

File Number: A4957

Volume: 1 of 2

Issue Date: July 14, 1997

Revision Date: February 10, 2003

Renewal Date: February 10, 2006

S. Joe Bhatia
Executive Vice President and
Chief Operating Officer - International



U N D E R W R I T E R S L A B O R A T O R I E S I N C .
C E R T I F I C A T E O F R E G I S T R A T I O N

The Timken Company

Faircrest Steel Plant
4511 Faircrest Street S.W.
Canton, OH 44706

Gambrinus Steel Plant
Gambrinus Road S.W.
Canton, OH 44706

Harrison Steel Plant
Harrison Avenue S.W.
Canton, OH 44706

Wooster Steel Plant
2219 Prairie Lane Road
Wooster, OH 44691

with off-site facilities located at:

The Timken Company
 Steel Business
 1835 Dueber Avenue S.W.
 Canton, OH 44706

The Timken Corporation
 Steel Business
 1835 Dueber Avenue S.W.
 Canton, OH 44706

The Timken Company
 Specialty Tooling and Rebuilding Business
 1835 Dueber Avenue S.W.
 Canton, OH 44706

Underwriters Laboratories Inc.® (UL), Melville, NY, USA, issues this certificate to the Firm named above, after assessing the Firm's quality system and finding it in compliance with

QS 9000:1998

" Registered to QS-9000:1998 (Based on and including ISO 9001:1994)"

UL conducted this assessment in accordance with the QS 9000 Code of Practice for Quality System Registrars (Appendix B) for the following scope of registration

3312 (US) : Steel Works, Blast Furnaces (Including Coke Ovens), and Rolling Mills

5051 (US) : Metals Service Centers and Offices

The manufacture and distribution of steel bars and seamless tubing.

The off-site facility at The Timken Company, Steel Business, Canton, OH, performs the following functions: APQP/PPAP, contract review, document control, purchasing, corrective and preventive action, internal quality audits and training.

The off-site facility at The Timken Company, Specialty Tooling and Rebuilding Business, Canton, OH performs the following function: calibration.

The off-site facility at The Timken Corporation, Steel Business, Canton, OH performs the following shared functions: APQP/PPAP, contract review, and all distribution.

This quality system registration is included in UL's Directory of Registered Firms and applies to the provision of goods and/or services as specified in the scope of registration from the address(es) shown above. By issuance of this certificate the firm represents that it will maintain its registration in accordance with the applicable requirements. *This certificate is not transferable and remains the property of Underwriters Laboratories Inc.®.*

File Number: A4957

Volume: 2 of 2

Issue Date: July 14, 1997

Revision Date: February 10, 2003

Renewal Date: February 10, 2006



S. Joe Bhatia
 Executive Vice President and
 Chief Operating Officer – International

